

DIMENSIONS: MILIMETERS  
INCHES

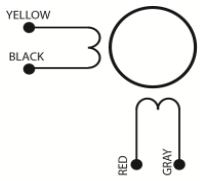
LEAD WIRE LENGTH: 190.5 ± 12.7 LONG 12.7 ± 3.3 STRIPPED  
7.5 ± 5 .5 ± .13

**35M024B**

Electrical Data	35M024B1U Unipolar	35M024B2U Unipolar	35M024B1B Bipolar	35M024B2B Bipolar	
1 Operating Voltage	5	12	5	12	VDC
2 Resistance per Phase, ± 10%	12.5	72.0	12.5	72.0	Ohms
3 Inductance per Phase, typ	7.2	32.8	14.2	76.0	mH
4 Rated Current per Phase *	0.40	0.17	0.40	0.17	A
<b>Coil independent parameters</b>					
5 Holding Torque, MIN *	16.93 (2.4)	16.93 (2.4)	19.76 (2.8)	19.76 (2.8)	mNm (oz-in)
6 Detent Torque, Max	2.12 (0.3)	2.12 (0.3)	2.12 (0.3)	2.12 (0.3)	mNm (oz-in)
7 Rotor inertia	2 (0.011)	2 (0.011)	2 (0.011)	2 (0.011)	(gcm <sup>2</sup> ) (oz-in-s <sup>2</sup> )
8 Step Angle	15.0	15.0	15.0	15.0	Degree
9 Absolute accuracy 2 ph. On, Full step	± 1	± 1	± 1	± 1	Degree
10 Steps per Revolution	24	24	24	24	
11 Ambient Temp Range (operating)	-20 to +70 (-4 to +158)	-20 to +70 (-4 to +158)	-20 to +70 (-4 to +158)	-20 to +70 (-4 to +158)	°C (°F)
12 Maximum Coil Temperature	130 (266)	130 (266)	130 (266)	130 (266)	°C (°F)
13 Bearing Type	Sintered Bronze Sleeve	Sintered Bronze Sleeve	Sintered Bronze Sleeve	Sintered Bronze Sleeve	
14 Insulation Resistance at 500 VDC	100	100	100	100	Mohms
15 Dielectric Withstanding Voltage	650 for 2 seconds	650 for 2 seconds	650 for 2 seconds	650 for 2 seconds	VAC
16 Weight	88 (3.1)	88 (3.1)	88 (3.1)	88 (3.1)	g (oz)
17 Leadwire	AWG 26, UL 1430	AWG 26, UL 1430	AWG 26, UL 1430	AWG 26, UL 1430	

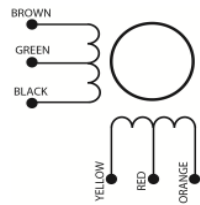
All Motor Data Values at 20°C Unless Otherwise Specified

\* Energize at Rated Current, 2 Phase On



BIPOLAR COIL				
	RED	GRAY	YELLOW	BLACK
CW	+	-	+	-
	+	-	-	+
	-	+	-	+
	-	+	+	-
CCW	+	-	+	-

VIEWED FROM OUTPUT SHAFT



UNIPOLAR COIL					
	YELLOW	ORANGE	BROWN	BLACK	RED/GREEN
CW	+	-	+	-	+
	+	-	-	+	+
	-	+	-	+	+
	-	+	+	-	+
CCW	+	-	+	-	+

VIEWED FROM OUTPUT SHAFT