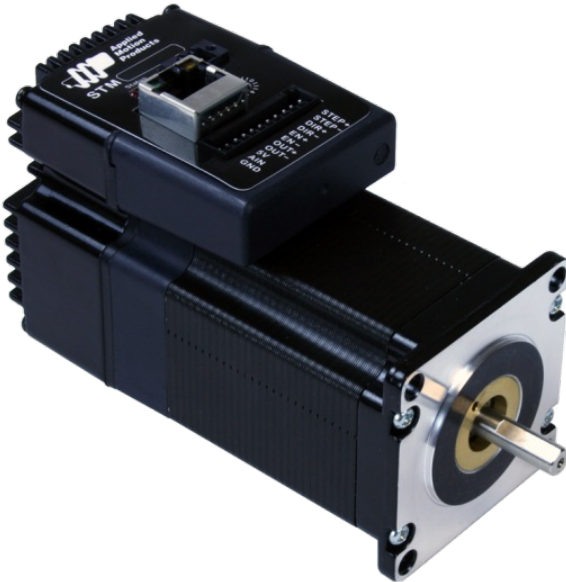


## STM23IP-3EE

NEMA 23 Integrated Drive+Motor w/ EtherNet/IP & Encoder

1pc. - 535.00  
50pc. - 401.25



### **Product Features**

- *Sophisticated current control*
- *Anti-resonance*
- *Torque ripple smoothing*
- *Microstep emulation*
- *NEMA 23 frame size*
- *Q programming control mode for stand-alone operation*
- *Capable of all "S" control modes*
- *Fast 10/100 Ethernet for programming and communications (UDP & TCP)*
- *EtherNet/IP industrial networking built in*
- *Built-in incremental encoder*



## Description

The STM23IP-3EE integrated stepper is a drive+motor unit, fusing a NEMA 23 step motor and a sophisticated 5.0 A/phase (peak-of-sine) stepper drive into a single device. Power to the drive, located at the rear of the motor, must be supplied by an external DC supply. See Related and Recommended Products below for compatible 24 and 48 volt DC [power supplies](#) .

The STM23IP-3EE integrated stepper incorporates EtherNet/IP network communications, the widely used industrial protocol for manufacturing automation applications. With EtherNet/IP users can control, configure and query the drive using an open, standards-based, industrial Ethernet connection at speeds up to 100 MBits/sec. All STM23IP units run the same control modes as STM23Q units, with the addition that all drive+motor features can be accessed over EtherNet/IP, including more than 100 commands and 130 registers for controlling motion, I/O, configuration, polling, math, register manipulation, and Q programming. Setup and configuration of the STM23IP is done using Applied Motion's [ST Configurator™](#) software, while Q programs are created using the [Q Programmer™](#) software.

An integral 1000-line (4000 count/rev) incremental encoder is housed inside the same enclosure as the drive electronics, providing protection from dust and debris. The integration of the encoder means the STM23IP can perform special functions not available otherwise. Stall Detection notifies the system as soon as the required torque is too great for the motor, which results in a loss of synchronization between the rotor and stator, also known as stalling. Stall Prevention actually prevents stalling of the step motor by dynamically adjusting motor speed to maintain synchronization of the rotor to the stator under all conditions. This unique feature allows step motors to operate in a much broader range of applications than previously available to step motors, such as torque-control applications. The Stall Prevention feature also performs static position maintenance, which maintains the position of the motor shaft when at rest.

Each STM23IP integrated stepper comes with 3 digital inputs, 1 digital output, and 1 analog input. The digital inputs accept signals of 5-24 VDC and can be used for connecting pulse & direction signals, end-of-travel limit switches, jog switches, quadrature encoder signals, PLC outputs, sensors, or many other signal types. The digital output can be connected to PLC inputs, counters, lights, relays, or other devices. The analog input accepts 0-5 VDC signals and can be used for velocity and position control.

The STM23IP-3EE comes with a fast 10/100 MBit Ethernet port for programming and EtherNet/IP communications. The same port also supports TCP and UDP protocols for sending commands from Applied Motion's proprietary serial command language (SCL).


All STM23IP models are CE approved and RoHS compliant.

## Specifications




<b>Part Number:</b>	STM23IP-3EE
<b>Supply Voltage:</b>	12-70 VDC
<b>Supply Voltage Type:</b>	DC
<b>Control Modes:</b>	Streaming Commands Analog Positioning Encoder Following Q Programming EtherNet/IP
<b>Communication Ports:</b>	Ethernet EtherNet/IP
<b>Encoder Feedback:</b>	Yes
<b>Step Resolution:</b>	Full Half Microstepping Microstep Emulation
<b>Idle Current Reduction:</b>	0-90%
<b>Setup Method:</b>	Software setup
<b>Digital Inputs:</b>	3
<b>Digital Outputs:</b>	1
<b>Analog Inputs:</b>	1 single-ended
<b>Circuit Protection:</b>	Short circuit Over-voltage Under-voltage Over-temp
<b>Status LEDs:</b>	1 red, 1 green
<b>Frame Size:</b>	NEMA 23
<b>Holding Torque:</b>	210 oz-in
<b>Step Angle:</b>	1.8 deg
<b>Rotor Inertia:</b>	6.51E-03 oz-in-sec <sup>2</sup>
<b>Length:</b>	4.50 inches
<b>Weight:</b>	42 oz
<b>Operating Temperature Range:</b>	0 to 85 °C
<b>Ambient Temperature Range:</b>	0 to 40 °C
<b>Ambient Humidity:</b>	90% max, non-condensing
<b>Insulation Class:</b>	Class B (130 °C)

## Downloads

### Speed-Torque Curves:

 [STM23-speed-torque.pdf](#)


### Manuals:

 [STM23\\_Hardware\\_Manual\\_920-0021.pdf](#)  
 [STM23\\_Ethernet\\_QuickSetup\\_920-0058.pdf](#)  
 [Host Command Reference Rev I.pdf](#)



### Datasheet:

<http://s3.amazonaws.com/applied-motion-pdf/STM23IP-3EE.pdf>

### Family Datasheet:

 [STM-Datasheet-925-0009.pdf](#)  
 [EIP\\_EDS\\_FILES.zip](#)






### 2D Drawing:

 [STM23IP-3 RevA.pdf](#)  
 [STM23IP-3\\_3D.pdf](#)

### 3D Drawing:

 [STM23IP-3.igs](#)

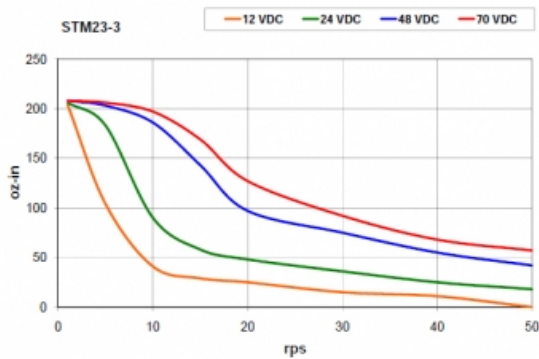
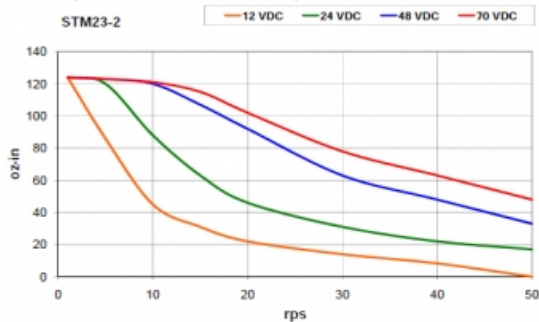
### Application Notes:

 [APPN0024\\_AOIs-for-RSLogix5000.zip](#)  
 [APPN0023\\_MicroLogix-to-EtherNet-IP-drive.zip](#)  
 [APPN0022\\_CompactLogix-to-EtherNet-IP-drive.zip](#)  
 [APPN0021\\_5V-Keepalive-Circuit.pdf](#)  
 [APPN0019\\_Analog-positioning-using-Q-program.zip](#)

## Torque Curves

### Torque-Speed Curves

Note: all torque curves were measured at 20,000 steps/rev.



## Software

<b>Software:</b>	<a href="#">SCL Utility</a> <a href="#">ST Configurator™</a>
<b>Sample Code:</b>	<a href="#">C_sharp_UDP_example.zip</a> <a href="#">VB6_UDP_example.zip</a> <a href="#">VB6_TCP_example.zip</a>

## Pricing

	<b>STM23IP-3EE</b> Part No. STM23IP-3EE
<b>1pc.</b>	\$535.00
<b>25pc.</b>	\$460.10
<b>50pc.</b>	\$401.25
<b>100pc.</b>	<a href="#">Contact us</a> for 100+ piece pricing.

## Products in the Series *EtherNet/IP Products*

Part Number	Frame Size	Supply Voltage	Control Modes	Holding Torque	Communication Ports	Encoder Feedback	1pc./50pc.
<a href="#">5000-181</a>	NA	24-80 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP	NA	Ethernet, EtherNet/IP	No	\$659.00 / \$494.25
<a href="#">5000-182</a>	NA	24-80 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP	NA	Ethernet, EtherNet/IP	Yes	\$710.00 / \$532.50
<a href="#">5000-183</a>	NA	24-48 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP	NA	Ethernet, EtherNet/IP	No	\$607.00 / \$455.25
<a href="#">5000-184</a>	NA	24-48 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP	NA	Ethernet, EtherNet/IP	Yes	\$655.00 / \$491.25
<a href="#">5000-185</a>	NA	24-80 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP	NA	Ethernet, EtherNet/IP	NA	\$597.00 / \$447.75
<a href="#">5000-194</a>	NA	94-135 VAC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP	NA	Ethernet, EtherNet/IP	Yes	\$710.00 / \$532.50
<a href="#">5000-195</a>	NA	94-265 VAC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP	NA	Ethernet, EtherNet/IP	Yes	\$710.00 / \$532.50
<a href="#">5000-196</a>	NA	94-135 VAC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP	NA	Ethernet, EtherNet/IP	No	\$659.00 / \$494.25
<a href="#">5000-197</a>	NA	94-265 VAC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP	NA	Ethernet, EtherNet/IP	No	\$659.00 / \$494.25
<a href="#">5000-222</a>	NA	108-132 VAC	Streaming Commands, Q Programming, EtherNet/IP	NA	Ethernet, EtherNet/IP	NA	\$710.00 / \$532.50
<a href="#">5000-223</a>	NA	108-242 VAC	Streaming Commands, Q Programming, EtherNet/IP	NA	Ethernet, EtherNet/IP	NA	\$710.00 / \$532.50
<a href="#">SSM23IP-2EG</a>	NEMA 23	12-70 VDC	Step & Direction, Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP, Velocity Control	142	Ethernet, EtherNet/IP	Yes	\$575.00 / \$431.25
<a href="#">SSM23IP-3EG</a>	NEMA 23	12-70 VDC	Step & Direction, Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP, Velocity Control	212	Ethernet, EtherNet/IP	Yes	\$585.00 / \$438.75
<a href="#">SSM23IP-4EG</a>	NEMA 23	12-70 VDC	Step & Direction, Analog Torque / Velocity, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP, Velocity Control	340	Ethernet, EtherNet/IP	Yes	\$595.00 / \$446.25
<a href="#">STM23IP-2EE</a>	NEMA 23	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP	125	Ethernet, EtherNet/IP	Yes	\$525.00 / \$393.75
<a href="#">STM23IP-2EN</a>	NEMA 23	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP	125	Ethernet, EtherNet/IP	No	\$450.00 / \$337.50
<a href="#">STM23IP-3EE</a>	NEMA 23	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP	210	Ethernet, EtherNet/IP	Yes	\$535.00 / \$401.25
<a href="#">STM23IP-3EN</a>	NEMA 23	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP	210	Ethernet, EtherNet/IP	No	\$460.00 / \$345.00
<a href="#">STM24IP-3EE</a>	NEMA 24	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP	340	Ethernet, EtherNet/IP	Yes	\$626.00 / \$469.50
<a href="#">STM24IP-3EN</a>	NEMA 24	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP	340	Ethernet, EtherNet/IP	No	\$551.00 / \$413.25

## Products in the Series *STM23 Integrated Steppers*

Part Number	Frame Size	Supply Voltage	Control Modes	Holding Torque	Communication Ports	Encoder Feedback	1pc./50pc.
<a href="#">STM23C-3CE</a>	NEMA 23	12-70 VDC	CANopen	210	RS-232, CANopen	Yes	\$535.00 / \$401.25
<a href="#">STM23C-3CN</a>	NEMA 23	12-70 VDC	CANopen	210	RS-232, CANopen	No	\$460.00 / \$345.00
<a href="#">STM23IP-2EE</a>	NEMA 23	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP	125	Ethernet, EtherNet/IP	Yes	\$525.00 / \$393.75
<a href="#">STM23IP-2EN</a>	NEMA 23	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP	125	Ethernet, EtherNet/IP	No	\$450.00 / \$337.50
<a href="#">STM23IP-3EE</a>	NEMA 23	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP	210	Ethernet, EtherNet/IP	Yes	\$535.00 / \$401.25
<a href="#">STM23IP-3EN</a>	NEMA 23	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP	210	Ethernet, EtherNet/IP	No	\$460.00 / \$345.00
<a href="#">STM23Q-2AE</a>	NEMA 23	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Modbus	125	RS-232	Yes	\$440.00 / \$330.00
<a href="#">STM23Q-2AN</a>	NEMA 23	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Modbus	125	RS-232	No	\$365.00 / \$273.75
<a href="#">STM23Q-2EE</a>	NEMA 23	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming	125	Ethernet	Yes	\$452.00 / \$339.00
<a href="#">STM23Q-2EN</a>	NEMA 23	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming	125	Ethernet	No	\$377.00 / \$282.75
<a href="#">STM23Q-2RE</a>	NEMA 23	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus	125	RS-485	Yes	\$447.00 / \$335.25
<a href="#">STM23Q-2RN</a>	NEMA 23	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus	125	RS-485	No	\$372.00 / \$279.00
<a href="#">STM23Q-3AE</a>	NEMA 23	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Modbus	210	RS-232	Yes	\$456.00 / \$342.00
<a href="#">STM23Q-3AN</a>	NEMA 23	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Modbus	210	RS-232	No	\$381.00 / \$285.75
<a href="#">STM23Q-3EE</a>	NEMA 23	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming	210	Ethernet	Yes	\$468.00 / \$351.00
<a href="#">STM23Q-3EN</a>	NEMA 23	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming	210	Ethernet	No	\$393.00 / \$294.75
<a href="#">STM23Q-3RE</a>	NEMA 23	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus	210	RS-485	Yes	\$463.00 / \$347.25
<a href="#">STM23Q-3RN</a>	NEMA 23	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus	210	RS-485	No	\$388.00 / \$291.00
<a href="#">STM23R-2ND</a>	NEMA 23	12-70 VDC	Step & Direction	125	NA	No	\$172.00 / \$172.00
<a href="#">STM23R-2NE</a>	NEMA 23	12-70 VDC	Step & Direction	125	NA	Yes	\$219.00 / \$219.00
<a href="#">STM23R-2NN</a>	NEMA 23	12-70 VDC	Step & Direction	125	NA	No	\$172.00 / \$172.00
<a href="#">STM23R-3ND</a>	NEMA 23	12-70 VDC	Step & Direction	210	NA	No	\$189.00 / \$189.00
<a href="#">STM23R-3NE</a>	NEMA 23	12-70 VDC	Step & Direction	210	NA	Yes	\$230.00 / \$230.00
<a href="#">STM23R-3NN</a>	NEMA 23	12-70 VDC	Step & Direction	210	NA	No	\$189.00 / \$189.00
<a href="#">STM23S-2AE</a>	NEMA 23	12-70 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, SiNet Hub Compatible	125	RS-232	Yes	\$350.00 / \$262.50
<a href="#">STM23S-2AN</a>	NEMA 23	12-70 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, SiNet Hub	125	RS-232	No	\$275.00 / \$206.25

			Compatible				\$206.25
<a href="#">STM23S-2EE</a>	NEMA 23	12-70 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands	125	Ethernet	Yes	\$362.00 / \$271.50
<a href="#">STM23S-2EN</a>	NEMA 23	12-70 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands	125	Ethernet	No	\$287.00 / \$215.25
<a href="#">STM23S-2RE</a>	NEMA 23	12-70 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands	125	RS-485	Yes	\$357.00 / \$267.75
<a href="#">STM23S-2RN</a>	NEMA 23	12-70 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands	125	RS-485	No	\$282.00 / \$211.50
<a href="#">STM23S-3AE</a>	NEMA 23	12-70 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, SiNet Hub Compatible	210	RS-232	Yes	\$366.00 / \$274.50
<a href="#">STM23S-3AN</a>	NEMA 23	12-70 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, SiNet Hub Compatible	210	RS-232	No	\$291.00 / \$218.25
<a href="#">STM23S-3EE</a>	NEMA 23	12-70 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands	210	Ethernet	Yes	\$378.00 / \$283.50
<a href="#">STM23S-3EN</a>	NEMA 23	12-70 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands	210	Ethernet	No	\$303.00 / \$227.25
<a href="#">STM23S-3RE</a>	NEMA 23	12-70 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands	210	RS-485	Yes	\$373.00 / \$279.75
<a href="#">STM23S-3RN</a>	NEMA 23	12-70 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands	210	RS-485	No	\$298.00 / \$223.50
<a href="#">STM24IP-3EE</a>	NEMA 24	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP	340	Ethernet, EtherNet/IP	Yes	\$626.00 / \$469.50
<a href="#">STM24IP-3EN</a>	NEMA 24	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP	340	Ethernet, EtherNet/IP	No	\$551.00 / \$413.25
<a href="#">STM24Q-3EE</a>	NEMA 24	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming	340	Ethernet	Yes	\$576.00 / \$432.00
<a href="#">STM24Q-3EN</a>	NEMA 24	12-70 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming	340	Ethernet	No	\$501.00 / \$375.75
<a href="#">STM24S-3EE</a>	NEMA 24	12-70 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands	340	Ethernet	Yes	\$486.00 / \$364.50
<a href="#">STM24S-3EN</a>	NEMA 24	12-70 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands	340	Ethernet	No	\$411.00 / \$308.25