

ST10-Plus

DC Advanced Microstep Drive w/ Q Programming

1pc. - 440.00
50pc. - 330.00



Product Features

- Compact microstepping drive with advanced current control
- Q Programmer™ for robust motion control programming
- 744 lines of stored program capability
- Math calculations using analog and digital parameters
- Supports all "S" drive control modes as well
- Wide current range 0.1 to 10.0 A/phase (peak of sine) with idle current reduction
- Advanced anti-resonance algorithm
- Torque ripple smoothing
- Microstepping and Microstep Emulation
- 3 digital inputs, 1 digital output, optically isolated
- 1 analog input, 0-5 volt range
- RS-232 cable and mating connectors included



Description

The ST10-Plus stepper drive is a DC-powered microstepping drive for controlling two-phase, bipolar step motors. It offers advanced current control and a sophisticated 3rd generation anti-resonance algorithm that electronically dampens motor and system resonances to improve motor smoothness and usable torque over a wide speed range. The drive also employs electronic torque ripple smoothing and microstep emulation to greatly reduce motor noise and vibration. The drive must be powered from 24-80 VDC and can output up to 10.0 A/phase (peak-of-sine) to the step motor. Over-voltage, over-temperature and over-current protection features prevent damage while running in adverse conditions. The drive is complemented by a specifically matched set of NEMA 23 and NEMA 34 frame stepper motors (see Related and Recommended products below).

The ST10-Plus can operate in all of the same control modes as the S model (pulse & direction, velocity, streaming commands, SiNet Hub operation), plus it has the ability to run stand-alone Q programs stored in non-volatile memory. Q programs are created using the [Q Programmer™](#) software, which provides multi-tasking, math functions, conditional processing, data register manipulation, and more features in a robust yet simple text-based programming language. The drive is setup and configured using Applied Motion's [ST Configurator™](#) software. Preconfigured motor setup files included with [ST Configurator™](#) make it easy to set up the drive for optimum results.

For connecting to external devices such as step & direction control signals, incremental encoders, limit switches, proximity or photoelectric sensors, PLC I/O, lamps, and other devices, the drive comes with 3 digital inputs, 1 digital output, and 1 single-ended analog input. Adjustable digital filters are present on the digital inputs for enhanced reliability in noisy environments.

The drive comes with an RS-232 port for configuration, serial communications and programming.

All ST drives are CE approved and RoHS compliant.

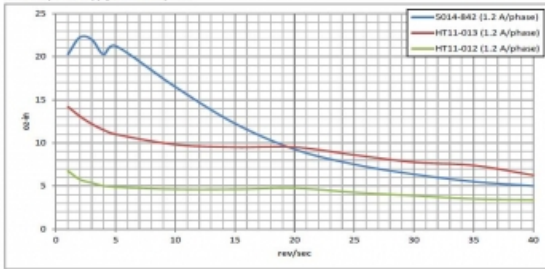
Specifications

Model Number:	ST10-Plus
Part Number:	5000-149
Supply Voltage:	24-80 VDC
Supply Voltage Type:	DC
Control Modes:	Streaming Commands Analog Positioning Encoder Following Q Programming
Output Current:	0.1-10.0 A/phase
Communication Ports:	RS-232
Encoder Feedback:	No
Step Resolution:	Full Half Microstepping Microstep Emulation
Idle Current Reduction:	0-90%
Setup Method:	Software setup
Digital Inputs:	3
Digital Outputs:	1
Analog Inputs:	1
Dimensions:	3.65 x 3 x 1.125 inches
Weight:	7.1 oz
Operating Temperature Range:	0-70 °C
Ambient Temperature Range:	0-55 °C
Ambient Humidity:	90% max, non-condensing
Status LEDs:	1 red, 1 green
Circuit Protection:	Short circuit Over-voltage Under-voltage Over-temp

Torque Curves

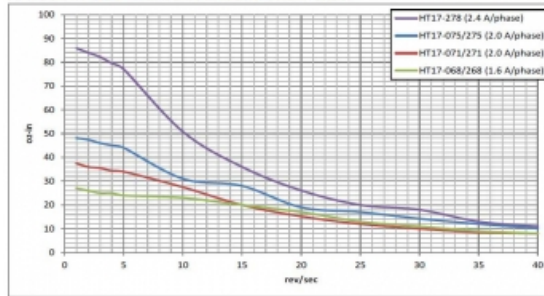
HT11-012, HT11-013, 5014-842

24 VDC power supply, 20000 steps/rev



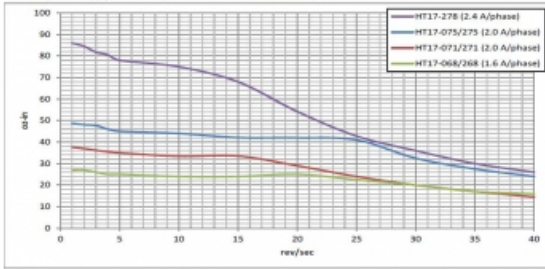
HT17

24 VDC power supply, 20000 steps/rev, all motors connected in parallel



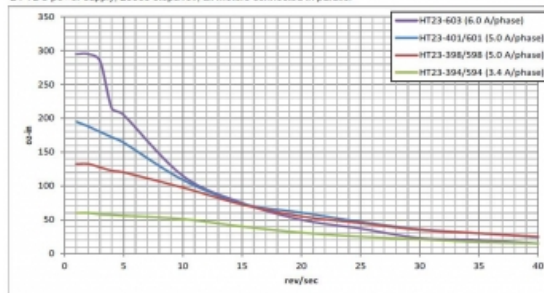
HT17

48 VDC power supply, 20000 steps/rev, all motors connected in parallel



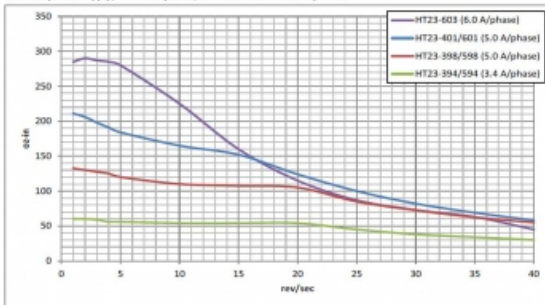
HT23

24 VDC power supply, 20000 steps/rev, all motors connected in parallel



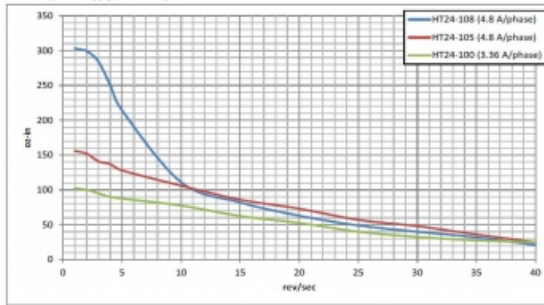
HT23

48 VDC power supply, 20000 steps/rev, all motors connected in parallel



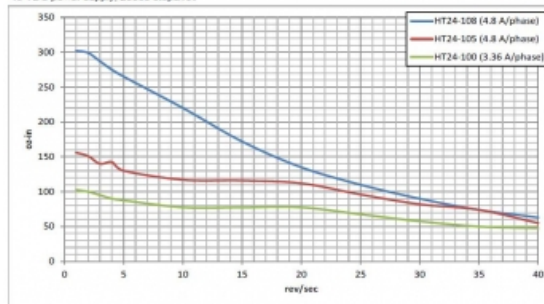
HT24

24 VDC power supply, 20000 steps/rev



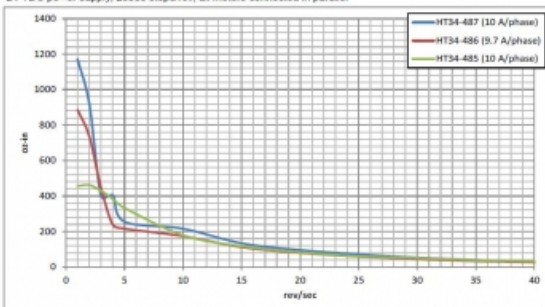
HT24

48 VDC power supply, 20000 steps/rev



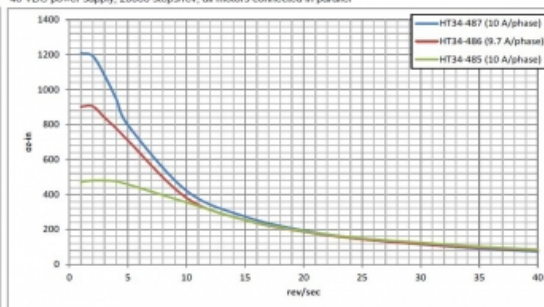
HT34-485/486/487 with ST10

24 VDC power supply, 20000 steps/rev, all motors connected in parallel



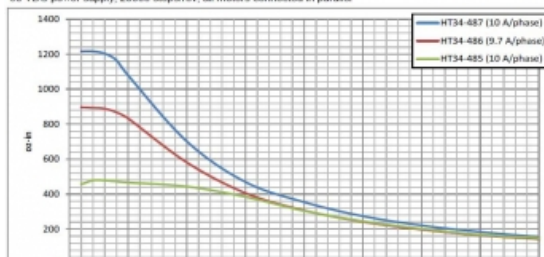
HT34-485/486/487 with ST10

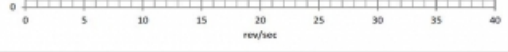
48 VDC power supply, 20000 steps/rev, all motors connected in parallel



HT34-485/486/487 with ST10

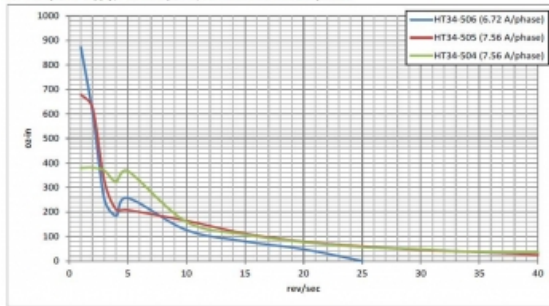
80 VDC power supply, 20000 steps/rev, all motors connected in parallel





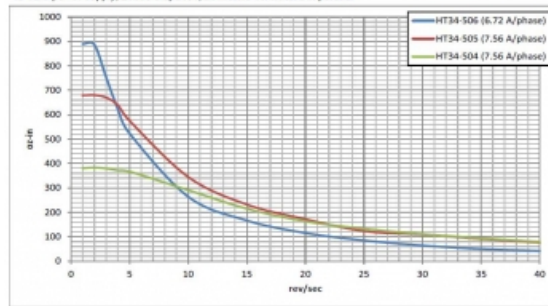
HT34-504/505/506 with ST10

24 VDC power supply, 20000 steps/rev, all motors connected in parallel



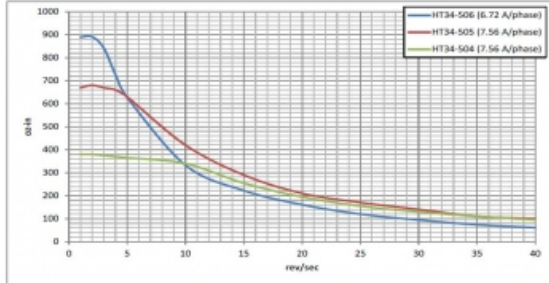
HT34-504/505/506 with ST10

48 VDC power supply, 20000 steps/rev, all motors connected in parallel



HT34-504/505/506 with ST10

60 VDC power supply, 20000 steps/rev, all motors connected in parallel
















Software

Software: [SCL Utility](#)
[ST Configurator™](#)

Sample Code:  [scldemo.zip](#)

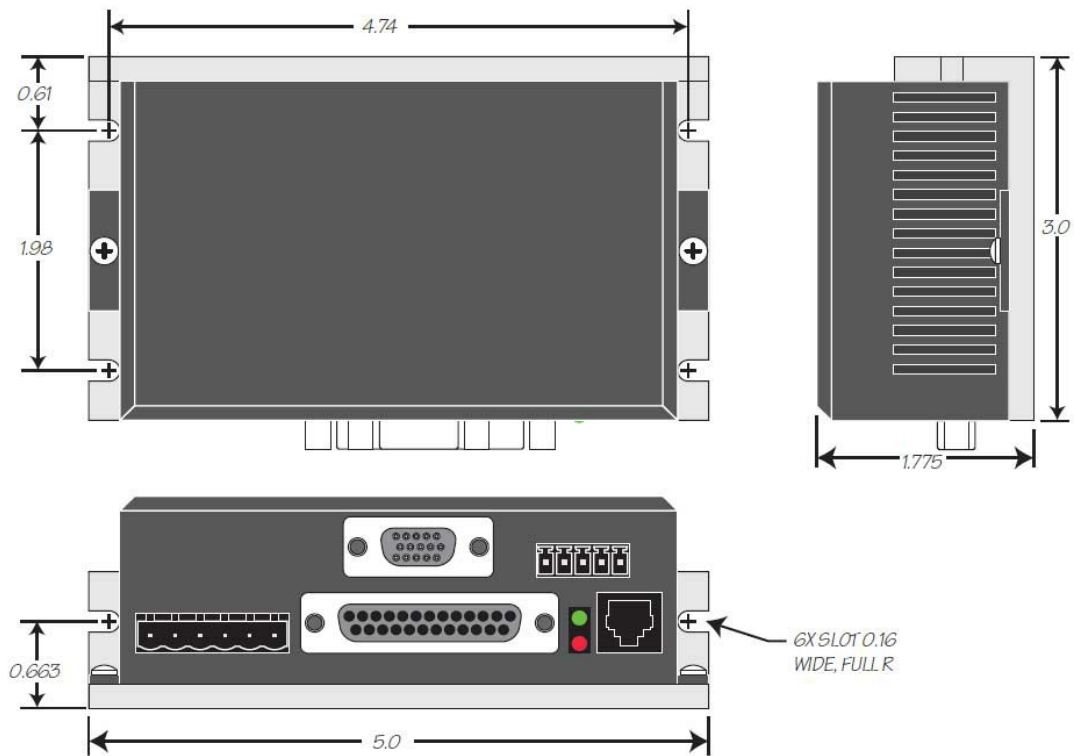
Downloads

Manuals:	 ST5_10_Plus_QuickSetup_920-0005C.pdf  Host Command Reference Rev I.pdf  ST5-10-S_C_HardwareManual_920-0027_RevD.pdf
Datasheet:	http://s3.amazonaws.com/applied-motion-pdf/ST10-Plus.pdf
Family Datasheet:	 ST_Datasheet_925-0007.pdf
2D Drawing:	 ST5-10-All_Dimensions.pdf
3D Drawing:	 ST10-Q-S-Plus_SIMPLE_MODEL_B.igs
Speed-Torque Curves:	 ST_speed-torque.pdf
Agency Approvals:	 ST10-S_Plus_LVD_CE_DOC.pdf  ST5_10-S_Plus EMC CE_DOC.pdf
Application Notes:	 APPN0021_5V-Keepalive-Circuit.pdf  APPN0019_Analog-positioning-using-Q-program.zip  APPN0018_EZ-Series-Touchpanel-HMI.zip  APPN0015_Make-a-serial-programming-cable.pdf

Pricing

ST10-Plus Part No. 5000-149	
1pc.	\$440.00
25pc.	\$378.40
50pc.	\$330.00
100pc.	Contact us for 100+ piece pricing.

Mechanical Outline



Products in the Series *ST Stepper Drives*

Model Number	Supply Voltage	Control Modes	Output Current	Communication Ports	Encoder Feedback	1pc./50pc.
ST10-C-CE	24-80 VDC	CANopen	0.1-10.0 A/Phase	RS-232, CANopen	Yes	\$682.00 / \$511.50
ST10-C-CN	24-80 VDC	CANopen	0.1-10.0 A/Phase	RS-232, CANopen	No	\$631.00 / \$473.25
ST10-IP-EE	24-80 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP	0.1-10.0 A/Phase	Ethernet, EtherNet/IP	Yes	\$710.00 / \$532.50
ST10-IP-EN	24-80 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP	0.1-10.0 A/Phase	Ethernet, EtherNet/IP	No	\$659.00 / \$494.25
ST10-Plus	24-80 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming	0.1-10.0 A/Phase	RS-232	No	\$440.00 / \$330.00
ST10-Q-EE	24-80 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming	0.1-10.0 A/Phase	Ethernet	Yes	\$726.00 / \$544.50
ST10-Q-EN	24-80 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming	0.1-10.0 A/Phase	Ethernet	No	\$660.00 / \$495.00
ST10-Q-NE	24-80 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Modbus	0.1-10.0 A/Phase	RS-232	Yes	\$580.00 / \$435.00
ST10-Q-NF	24-80 VDC	Step & Direction, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Velocity Control	0.1-10.0 A/Phase	RS-232	Yes	\$557.00 / \$417.75
ST10-Q-NN	24-80 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Modbus	0.1-10.0 A/Phase	RS-232	No	\$515.00 / \$386.25
ST10-Q-RE	24-80 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus	0.1-10.0 A/Phase	RS-232, RS-485	Yes	\$690.00 / \$517.50
ST10-Q-RN	24-80 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus	0.1-10.0 A/Phase	RS-232, RS-485	No	\$630.00 / \$472.50
ST10-S	24-80 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, SiNet Hub Compatible	0.1-10.0 A/Phase	RS-232	No	\$405.00 / \$303.75
ST10-Si-NE	24-80 VDC	Si Programming	0.1-10.0 A/Phase	RS-232	Yes	\$630.00 / \$472.50
ST10-Si-NF	24-80 VDC	Step & Direction, Streaming Commands, Analog Positioning, Encoder Following, Si Programming, Q Programming, SiNet Hub Compatible, Velocity Control	0.1-10.0 A/Phase	RS-232	Yes	\$636.00 / \$477.00
ST10-Si-NN	24-80 VDC	Si Programming	0.1-10.0 A/Phase	RS-232	No	\$580.00 / \$435.00
ST5-C-CE	24-48 VDC	CANopen	0.1-5.0 A/Phase	RS-232, CANopen	Yes	\$585.00 / \$438.75
ST5-C-CN	24-48 VDC	CANopen	0.1-5.0 A/Phase	RS-232, CANopen	No	\$541.00 / \$405.75
ST5-IP-EE	24-48 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP	0.1-5.0 A/Phase	Ethernet, EtherNet/IP	Yes	\$655.00 / \$491.25
ST5-IP-EN	24-48 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming, EtherNet/IP	0.1-5.0 A/Phase	Ethernet, EtherNet/IP	No	\$607.00 / \$455.25
ST5-Plus	24-48 VDC	Streaming Commands, Analog Positioning, Encoder Following, Q Programming	0.1-5.0 A/Phase	RS-232	No	\$346.00 / \$259.50
ST5-Q-EE	24-48 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming	0.1-5.0 A/Phase	Ethernet	Yes	\$614.00 / \$460.50
ST5-Q-EN	24-48 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming	0.1-5.0 A/Phase	Ethernet	No	\$564.00 / \$423.00
ST5-Q-NE	24-48 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Modbus	0.1-5.0 A/Phase	RS-232	Yes	\$540.00 / \$405.00
ST5-Q-NF	24-48 VDC	Step & Direction, Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Velocity Control	0.1-5.0 A/Phase	RS-232	Yes	\$530.00 / \$397.50
ST5-Q-NN	24-48 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, SiNet Hub Compatible, Modbus	0.1-5.0 A/Phase	RS-232	No	\$467.00 / \$350.25

ST5-Q-RE	24-48 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus	0.1-5.0 A/Phase	RS-232, RS-485	Yes	\$625.00 / \$468.75
ST5-Q-RN	24-48 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, Analog Positioning, Encoder Following, Q Programming, Modbus	0.1-5.0 A/Phase	RS-232, RS-485	No	\$570.00 / \$427.50
ST5-S	24-48 VDC	Step & Direction, Velocity (Oscillator), Streaming Commands, SiNet Hub Compatible	0.1-5.0 A/Phase	RS-232	No	\$302.00 / \$226.50
ST5-Si-NE	24-48 VDC	Si Programming	0.1-5.0 A/Phase	RS-232	Yes	\$579.00 / \$434.25
ST5-Si-NF	24-48 VDC	Step & Direction, Streaming Commands, Analog Positioning, Encoder Following, Si Programming, Q Programming, SiNet Hub Compatible, Velocity Control	0.1-5.0 A/Phase	RS-232	Yes	\$606.00 / \$454.50
ST5-Si-NN	24-48 VDC	Si Programming	0.1-5.0 A/Phase	RS-232	No	\$490.00 / \$367.50