Mclennan

# PRECISION MOTION CONTROL

# D Series Eurocard Stepper Drives - Half/Full Step Drive Family

Mclennan's D series Eurocard stepper drives are form-fit replacements for the former SmartDrive models, utilising the equivalent components, manufacturing techniques and quality control procedures as their previously available counterparts.

- Rugged chopped MOSFET outputs
- Comprehensive Dynamic Protection
- Flexible current setting
- Change current during operation
- Natural convection cooling
- Overtemperature protection
- Conservatively rated components
- High efficiency compact design
- Euromodule 3Ux160mm format
- 5 current ranges available
- Range from 0.5 to 16.5A



### **Advanced Design**

The advanced design of the D series drives using MOSFET technology enables continuous motor winding currents up to 16.5A peak (2 phase on) from an 85V supply. A compact high efficiency heat sink allows mounting at 9HP (1.8") pitch in the popular Euromodule 3Ux160mm format; this enables 6 drives and a power supply module to be mounted in a standard 84HP wide rack. Natural free air convection cooling is sufficient for normal operation in most applications.

### **Rugged MOSFET Power**

High efficiency, reliability and fault tolerance is achieved by the use of rugged MOSFET output power devices. Two chopper regulated current switching bridge circuits are optimised for driving 2 or 4 phase hybrid stepper motors with 4, 6 or 8 lead winding configuration.

### **Comprehensive Dynamic Protection**

D series drives will protect themselves against all motor winding faults, including winding short to winding, winding short to ground and low inductance winding. In addition there is protection against high or low motor supply voltage, low logic supply voltage and overtemperature conditions.

# **Flexible Current Setting**

Winding current can be easily set to match the motor characteristics to the load whilst the motor is running- either by a rotary 'hex switch' on the front panel or a resistor connected to the drive backplane. In addition the drive has a boost input which increases current output by 30%, useful for rapid acceleration but can be used continuously.

### Reliability

Conservatively rated components are combined with thorough production testing of all units under simulated fault conditions, and for correct thermal performance. This ensures that each D series drive provides a long life of trouble free operation, even during adverse operating conditions.

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Great care is taken during the preparation of data, but Mclennan cannot guarantee accuracy so it should be used for reference only

### **D** Series Eurocard Stepper Drives - Specifications

|        | Motor Wind              | ling Output*            | Electrica                            | Electrical Supply          |                           | Mechanical             |  |  |
|--------|-------------------------|-------------------------|--------------------------------------|----------------------------|---------------------------|------------------------|--|--|
|        | Maximum<br>Peak/RMS (A) | Minimum<br>Peak/RMS (A) | Motor (Standby)<br>Min/Max(V) @ (mA) | Logic Min/Max(V)<br>@ (mA) | Module Width<br>(inch/HP) | Cooling<br>Requirement |  |  |
| D28/9  | 2.8 / 2.0               | 0.88/0.62               | 27/94@150                            | 18/30@80                   | 1.8/9                     | Convect                |  |  |
| D55/9  | 5.5 / 3.9               | 1.8 / 1.2               | 27/94@180                            | 18/30@80                   | 1.8/9                     | Convect                |  |  |
| D75/9  | 8.0 / 5.7               | 0.5/0.35                | 27/94@180                            | 18/30@80                   | 1.8/9                     | Convect                |  |  |
| D110/9 | 11.0/7.8                | 3.5 / 2.5               | 27/94@250                            | 18/30@80                   | 1.8/9                     | Convect                |  |  |
| D165/9 | 16.5 / 11.7             | 5.3/3.7                 | 27/94@330                            | 18/30@80                   | 1.8/9                     | Fan                    |  |  |

\* reduces to 50% one second after motion stops

### **Electrical Specification**

| Supply<br>Voltages      | Min  | Тур | Max  |
|-------------------------|--|-----|--|
| Winding<br>Supply       | 27V  | 85V | 94V  |
| Logic Supply            | 15V  | 24V | 33V  |
| Logic Supply<br>Current | 80mA   |     |  |
|                         |  |     |  |
| Winding Supply<br>Fuses | D28/6, D28/9<br>D55/6, D55/9<br>D110<br>D165 |     | 3.15A Fast Blow<br>5A Fast Blow<br>8A Fast Blow<br>10A Fast Blow |
|                         |  |     |  |
| Motor Inductonce        | Min 0.5 mH                                   |     |  |

| Step Rate 0 - 500 KHz | Motor Inductance | Min 0.5 mH  |
|-----------------------|------------------|-------------|
|                       | Step Rate        | 0 - 500 KHz |

# Mechanical - Dimensions & Mounting

| PCB       | 160 x 112mm  |
|-----------|--|
| 6HP Drive | 172 x 25 x 112mm (D28 & D55 option<br>only)                          |
| 9HP Drive | 72 x 42 x 112mm  |
| Mounting  | In 3U high Eurorack or pcb posts<br>DIN41612 type D 32 way connector |

# **Drive Control Signals**

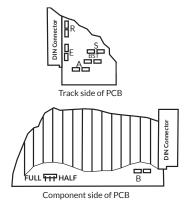
#### Inputs (Open Collector NPN 24V 10mA)

| Reset       | Clears CDP shutdown and Phase 0   |
|-------------|-----------------------------------|
| Boost       | Increase motor current 30%        |
| Direction   | Motor shaft direction CW/CCW      |
| Clock       | Step motor (500kHz max)           |
| Energise    | Motor current ON/OFF              |
| Set Current | External current control resistor |

#### Outputs (Open Collector NPN 24V 10mA)

| Fault   | Indicates CDP shutdown condition |
|---------|----------------------------------|
| Phase 0 | Indicates Phase 0 condition      |

### Links



| Label     | Function                           |
|-----------|------------------------------------|
| R         | Link for external Reset            |
| E         | Link to permanently energise drive |
| S         | Link for external Sync in          |
| BST       | Link for Boost always ON           |
| Α         | Link for external current control  |
| В         | Link for external current control  |
| FULL_HALF | Full / half step function          |

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# D Series Eurocard Stepper Drives - Specifications

# **Current Switch Settings**

| 1 | 5 6 7                            |
|---|----------------------------------|
| F | B <sup>o</sup><br>B <sup>o</sup> |

**Rotary Switch** 

| 5              | Switch<br>Setting | Pea   | ak Current | With Boo | st ON (Am | ps)  | Switch<br>Setting | Pe    | eak Current | : With Boos | st ON (Amp | s)    |
|----------------|-------------------|-------|------------|----------|-----------|------|-------------------|-------|-------------|-------------|------------|-------|
| X-7            |                   | D28   | D55        | D75      | D110      | D165 |                   | D28   | D55         | D75         | D110       | D165  |
|                | 0                 | 0.875 | 1.75       | 0.5      | 3.5       | 5.25 | 8                 | 1.875 | 3.75        | 4.5         | 7.5        | 11.25 |
|                | 1                 | 1     | 2          | 1        | 4         | 6    | 9                 | 2     | 4           | 5           | 8          | 12    |
| B <sup>A</sup> | 2                 | 1.125 | 2.25       | 1.5      | 4.5       | 6.75 | Α                 | 2.125 | 4.25        | 5.5         | 8.5        | 12.75 |
|                | 3                 | 1.25  | 2.5        | 2        | 5         | 7.5  | В                 | 2.25  | 4.5         | 6           | 9          | 13.5  |
| vitch          | 4                 | 1.375 | 2.75       | 2,5      | 5.5       | 8.25 | С                 | 2.375 | 4.75        | 6.5         | 9.5        | 14.15 |
|                | 5                 | 1.5   | 3          | 3        | 6         | 9    | D                 | 2.5   | 5           | 7           | 10         | 15    |
|                | 6                 | 1.625 | 3.25       | 3.5      | 6.5       | 9.75 | E                 | 2.625 | 5.25        | 7.5         | 10.5       | 15.75 |
|                | 7                 | 1.75  | 3.5        | 4        | 7         | 10.5 | F                 | 2.75  | 5.5         | 8           | 11         | 16.5  |

### **Drive Connections**

| Pin | Function                   | Pin         | Function                 |
|-----|----------------------------|-------------|--------------------------|
| 2c  | Motor Winding 2A           | 2a          | Motor Winding 2A         |
| 4c  | Motor Winding 2B           | 4a          | Motor Winding 2B         |
| 6c  | Motor Winding 1A           | 6a          | Motor Winding 1A         |
| 8c  | Motor Winding 1B           | 8a          | Motor Winding 1B         |
| 10c | N/C                        | 10a         | +V Logic Supply 18-30V   |
| 12c | +V Winding Supply 27-94V   | 12a         | +V Winding Supply 27-94V |
| 14c | +V Winding Supply 27-94V   | 14a         | +V Winding Supply 27-94V |
| 16c | OV Winding Supply          | <b>16</b> a | OV Winding Supply        |
| 18c | Reset Input                | 18a         | OV Winding Supply        |
| 20c | Fault Condition Output     | 20a         | Fault Condition Output   |
| 22c | Phase (0) Output           | 22a         | Phase (0) Output         |
| 24c | Sync. Output               | 24a         | Boost Input              |
| 26c | N/C                        | 26a         | Direction Input          |
| 28c | Sync. Output               | 28a         | Clock Input              |
| 30c | External Current Setting A | 30a         | Energise Motor           |
| 32c | External Current Setting B | 32a         | OV (Logic Supply)        |





## **D** Series Eurocard Stepper Drives - Specifications

# Front Panel Status LEDs

| Colour | Name            | Function  |
|--------|-----------------|---|
| Red    | Supply<br>Fault | Indicates either a low logic supply, or the<br>winding supply is too high (greater than<br>100V)  |
| Red    | Over<br>Temp    | Indicates the heatsink temperature is greater than 100°C  |
| Red    | W1<br>Fault     | Indicates that either a short circuit has<br>oc- curred on winding 1 or if the winding<br>supply is below 27V                               |
| Red    | W2<br>Fault     | Indicates that a short circuit has occurred on winding 2  |
| Green  | Energise        | Indicates that the motor is energised   |
| Yellow | Phase 0         | Indicates the phase 0 condition. Note<br>that it is normal for this LED to flash or<br>be dimly lit when the drive receives clock<br>pulses |

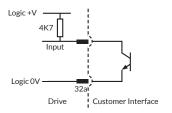


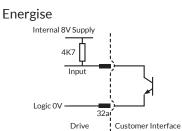


# Inputs / Outputs

| Clock:                       | Falling edge advances the motor by one step/half step   |
|------------------------------|---|
| Boost:                       | Active low signal. Boost must be held low<br>to obtain the rated current set by the DIL<br>switch. With boost held high the current is<br>75% of the current setting.   |
| Reset:                       | Active low signal. Falling edge resets drive<br>and clears the trip circuits. The drive is held<br>in a reset state as as Reset is low, hence the<br>motor with be de-energised. For this feature<br>link R must be made. |
| Direction:                   | Sets the direction of motor rotation.<br>Direction will depend on the wiring of the<br>motor.   |
| Energise:                    | Active low signal. Switches output to motor on.   |
| Fault:                       | Open collector output. Output is pulled low<br>whilst the drive is ok. The output is high<br>during fault conditions and power up.  |
| Phase 0:                     | Open collector output 5mA. On the D<br>Series drive this output goes low when<br>equal current is flowing out of 1A and 2B,<br>irrespective of energise.  |
| External Current<br>Setting: | The external current setting allows drive<br>current to be set via external resistor.<br>Contact SmartDrive for details.  |
| Sync In & Sync<br>Out:       | These two connections are used for<br>synchronising the chopping frequency of<br>two or more drives. Contact SmartDrive for<br>details.   |

# Clock, Boost, Reset & Direction





#### Fault & Phase 0

