# STM23/24 Quick Setup Guide

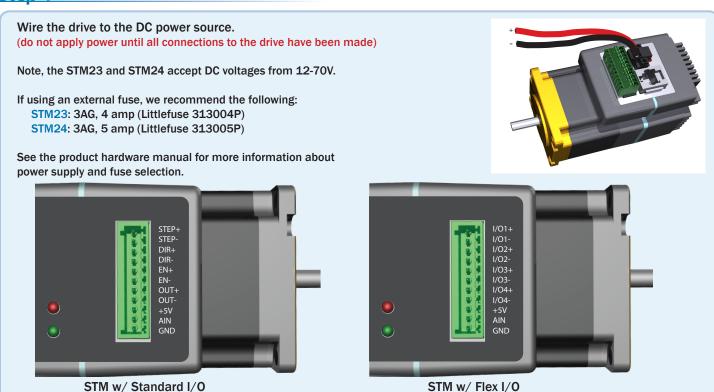


#### Requirements

To begin, make sure you have the following equipment:

- A small flat blade screwdriver for tightening the connectors (included).
- A personal computer running Microsoft Windows 98, 2000, ME, NT, XP, Vista or 7 (32 and 64 bit) and Windows 8.
- ST Configurator™ software (available at www.applied-motion.com/products/software).
- For RS-232 models: an Applied Motion programming cable (included)
- For RS-485 models: an RS-422 or RS-485 port or adapter for your PC (see reverse for recommended RS-485 adapter)
- For more detailed information, please download and read the STM23 Hardware Manual (or STM24 Hardware Manual), available at www.applied-motion.com/support/manuals.

### Step 1



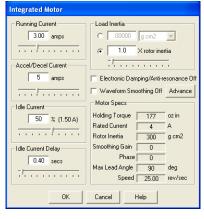
## Step 2

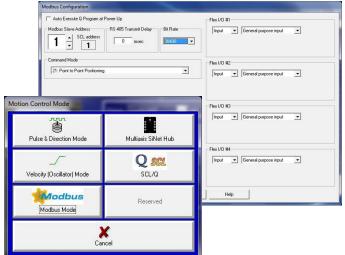


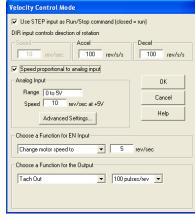
#### Step 3

- a) Apply power to the drive. The drive model and firmware revision should be automatically displayed. If they are not, check the com port setting.
- b) Follow the configuration instructions in the ST Configurator™ help screens. The ST Configurator™ software can be used to set up your drive to operate in several different modes including: Pulse & Direction, Analog Velocity, and SCL.
- c) ST Configurator™ includes a self test option (under the Drive menu) to verify that the STM and power supply are correctly wired and configured.









If you have any questions or comments, please call Applied Motion Products Customer Support: (800) 525-1609, or visit us online at www.applied-motion.com.

## Recommended RS-485 Adapter

USB-COMi-M (P/N 8500-003)

- Available from Applied Motion Products
- Converts RS-422 and RS-485 to USB

For four wire RS-485, set SW2 to OFF and SW1,3,4 to ON. On the USB-COMi-M screw terminal connector:

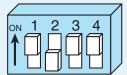
- Connect pin 1 to RX-
- Connect pin 2 to RX+
- Connect pin 3 to TX+
- Connect pin 4 to TX-
- Connect pin 6 to GND
- The DB-9 connector is not used.

Remove the two screws on the sides of the unit, then remove the outer cover.

 For RS-485 operation, ensure that the row of colored pin jumpers are installed.



4 Wire RS-485



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